ALLOYWELD INSPECTION COMPANY, INC.

796 MAPLE LANE PHONE: (630) 595-2145 FAX: (630) 595-2128 BENSENVILLE, ILLINOIS 60106-1585

X-RAY READER SHEET

TO:

FERMI RESEARCH ALLIANCE LLC
PO BOX 500
BATAVIA, IL 60510

DATE: OCTOBER 9, 2008
ORDER NO. PRN 110303
REGISTER NO: 171418
WORK ORDER NO:
PAGE 1 OF 1

INSPECTION INFORMATION

PART NUMBER	WELD SAMPLES	MATERIAL	STEEL	HEAT CODE	
FILM NUMBER	T812	NO OF VIEWS	1/4	NO OF FILM	(10) CR SHOTS
PROCESSED IN ACCORDANCE WITH:	B31.3				

X-RAY SERIAL NUMBER	Accept	Non-Conforming	Cracks	Shrinkage	Shrink Cavities	Porosity	Gas Holes	Voids	Surface	REMARKS OR OTHER DISCONTINUITIES
WELD 1	X									
WELD 2	X									
WELD 3										
A-B	X									
B-C	X									
C-D	X									
D-A	X									
WELD 4										
A-B	X									
B-C	X									
C-D	X									
D-A	X									

This report is limited to the defects of the type that can be located with the above method. Any changes to shaded areas make this report

ACCEPTABLE 4 WELDS PCS.
NON-CONFORMING 0 PCS.

ALLOYWELD INSPECTION - RADIOGRAPHER SIGNATURE

JENNIFER ANAYA
NAS 410/MIL STD 410E LEVEL II