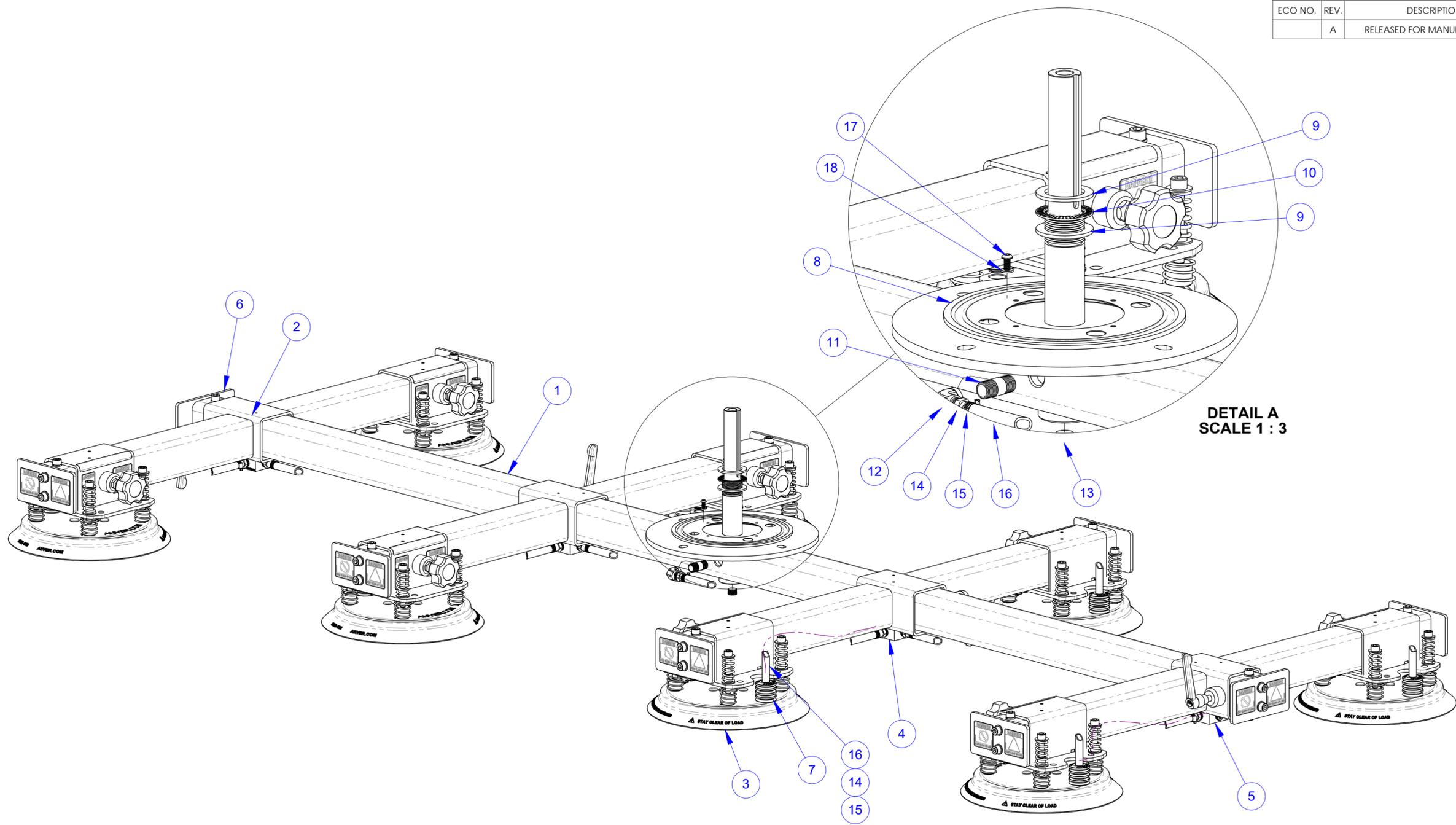


REVISIONS				
ECO NO.	REV.	DESCRIPTION	DATE	REV. / APPV. BY
	A	RELEASED FOR MANUFACTURING	6/20/2016	KLC / VXP



ITEM	QTY	DWG#	PART NUMBER	DESCRIPTION
18	4		SLWM6	SPLIT LOCKWASHER, M6, STEEL, ZINC PLATED
17	4		BHCSM6X12SS	SCREW, BUTTON HEAD CAP, M6 X 12MM, SS, PITCH 1.0
16	22 FT.		HS45	HOSE, 3/8"ID PVC/STEEL REINFORCED
15	10		CLP-04-W	CLAMP, WORM FOR 3/8" HOSE, SS
14	10		A3838B	HOSE BARB, 3/8"NPT X 3/8"HOSE
13	1		219P-6-SH	PLUG, 3/8"NPT COUNTERSUNK (NICKEL PLATED)
12	2		2013-06-00	ELBOW, 3/8"NPT
11	2		215PNL-6-15	NIPPLE, 3/8"NPT X 1-1/2" LONG
10	1		5909K41	CAGE ASSEMBLY, FOR 1-1/2"ID X 2-3/16"OD THRUST BEARING
9	2		5909K67	WASHER, .125"THICK FOR 1-1/2"ID THRUST BEARING
8	1		6031K21	TURNTABLE, ROUND 9" FOR ROTATORS
7	8	24900040	24900040	COVER, MODIFIED BL40 VACUUM CUP
6	1	21300895	21300895	HANDLE, "DOGBONE" ASSEMBLY WITH MTG. HARDWARE FOR 3" SQ. BEAMS (PAIR)
5	2	32000324	32000324	MANIFOLD ASSEMBLY, SETUP FOR VPF-57(SERIES) ON LIFTING FRAMES [2 PORT]
4	2	32000532	32000532	INNER CROSSARM MANIFOLD ASSY. 3/8" NPT, 3/8" HOSE (4 PORT - METRIC)
3	8	76100998	PS126Q-NBR300T	PAD SUSPENSION, VP126 QUAD MOUNT WITH 3" SLIDE FOR TILTERS, LOW PROFILE (NITRILE)
2	4	72200601	72200601	CROSSARM ASSEMBLY, ADJ., NON-PIVOTING, 3.0" SQ. x 44.25" LONG (TILTER / ROTATOR)
1	1	22101774	22101774	SPREADER BEAM, 3.0" SQ. x 110.0" LONG (POWERED TILTER / ROTATOR)

NOTES:

MATERIAL: SEE B.O.M.	UNLESS OTHERWISE SPECIFIED	FIRST USED	SO160004850	36 PARMENTER ROAD HUDSON, MA 01749 ANVER.COM
	REMOVE ALL BURRS & BREAK SHARP EDGES	N/A	DWN: KORIE CROSSMAN 06/17/2016	
FINISH: NONE	MAXIMUM SURFACE FINISH	N/A	ENG: KLC 06/17/2016	<b>ROTATING LIFT FRAME ASSEMBLY,          ADJUSTABLE NON-PIVOTING XARMS,          RL100M8-110-4/44PR</b>
	INTERNAL FILLETS	N/A	CHK: VXP 06/17/2016	
	ANGLES	N/A	APR: VXP 06/17/2016	
	TOLERANCES	INCHES		
	X ±	N/A		THIS DRAWING, RELATED DETAIL DRAWINGS & TECHNICAL INFORMATION SUPPLIED WITH THEM ARE THE PROPERTY OF ANVER CORPORATION. ALL EQUIPMENT DESIGN & APPLICATION DATA HEREIN IS CONSIDERED CONFIDENTIAL. NO USE OR DISCLOSURE THEREOF MAY BE MADE WITHOUT WRITTEN PERMISSION FROM ANVER CORPORATION.
	XX ±	N/A		THIRD ANGLE PROJECTION
	XXX ±	N/A		SIZE C DWG NO. <b>76500635</b> SCALE 1:6 SHEET 1 OF 1 REV A CONTROL CODE: NONE