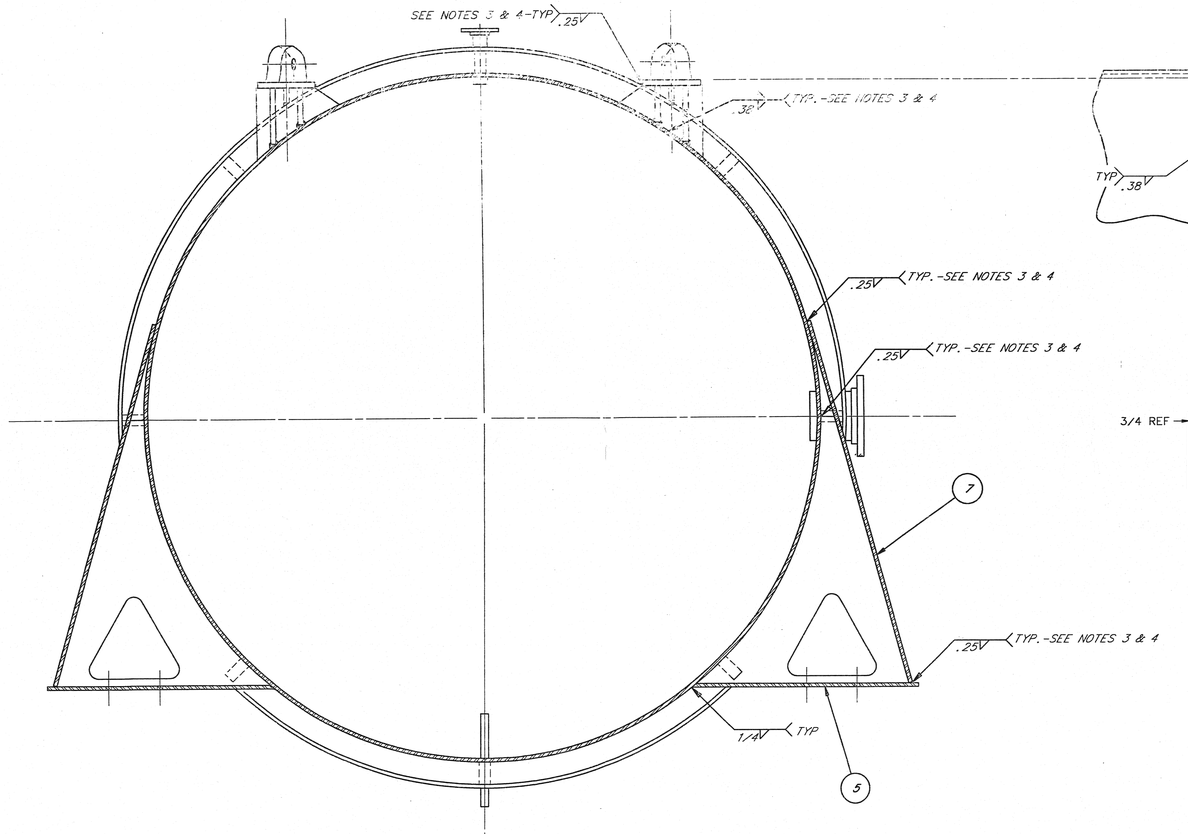
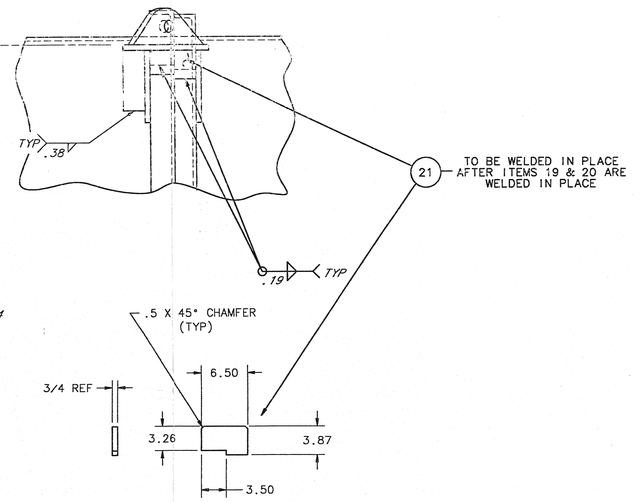
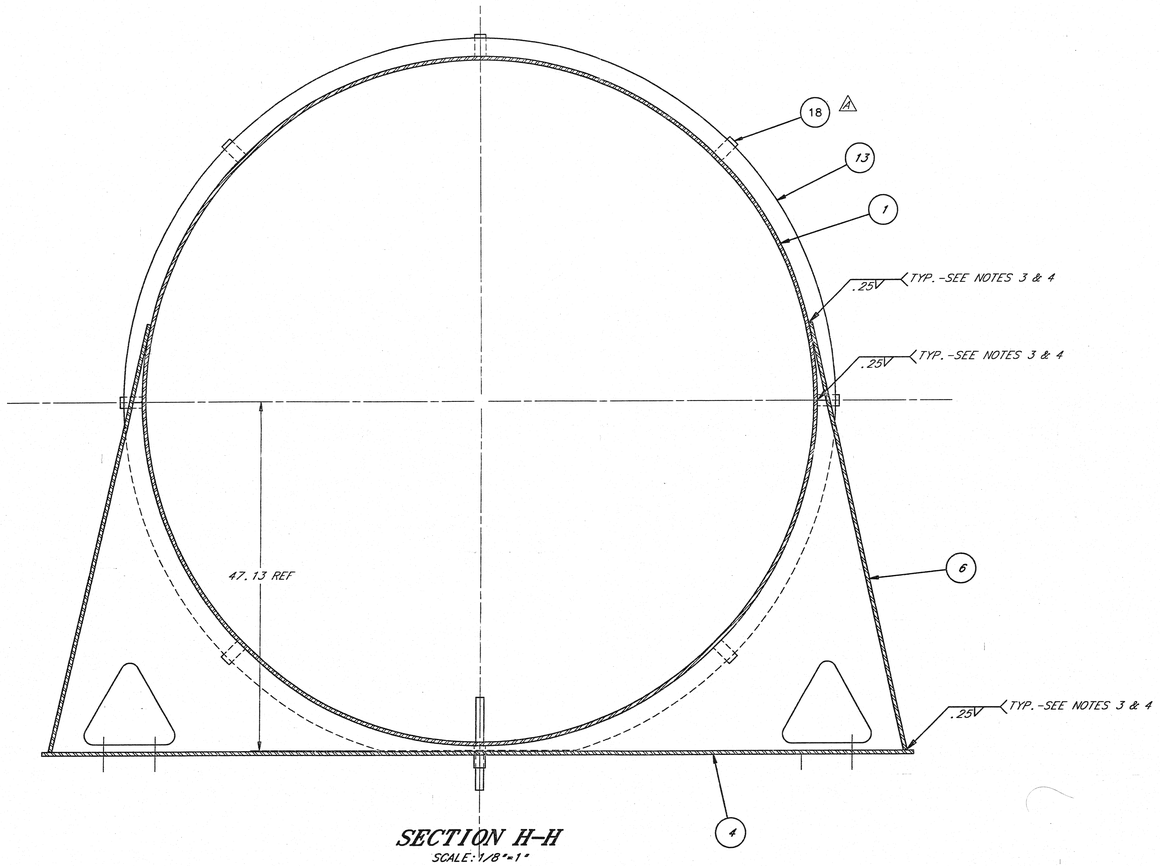
| REV. | DESCRIPTION | DRAWN / APPROVED | DATE / DATE |
|---|---|---|---|




SECTION J-J
SCALE: 1/8"=1"




SECTION H-H
SCALE: 1/8"=1"

| ITEM NO. | PART NO. | DESCRIPTION OR SIZE | QTY. REQ. |
|---|---|---|---|
| | | PARTS LIST | |

| | | | |
|---|---|---|---|
| UNLESS OTHERWISE SPECIFIED | ORIGINATOR | A. SZYMULANSKI | 2-10-93 |
| .xx / .xxx / ANGLES | DRAWN | R.L. WILLIAMS | 2-10-93 |
| ± .03 / ± .005 / ± .25° | CHECKED | J.E. RAUCH | 6-25-93 |
| 1. BREAK ALL SHARP EDGES .015 MAX. | APPROVED | ANDRZEJ SZYMULANSKI & LINDA STUTTE | 6-93 |
| 2. DO NOT SCALE DRWG. | USED ON | 9213.150-ME-285811 | |
| 3. DIMENSIONING IN ACCORD WITH ANSI Y14.5M-1982 STD'S. | | | |
| 4. ALL DIMENSIONS ARE IN INCHES. | MATERIAL | SEE SHEET 1 PARTS LIST | |
| 125 √ MAX. ALL MACHINED SURFACES | | | |

AUG 2008 REFERENCE ONLY Not for Fabrication

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UNITED STATES DEPARTMENT OF ENERGY

RD/MECHANICAL SUPPORT DEPT.
PRESSURE VESSELS, EXTERNAL
VESSEL WELDMENT, E781 RICH

| SCALE | DRAWING NUMBER | SHEET NO. | REV. |
|---|---|---|---|
| 1/4"=1'-0" & NOTED | 9211.600-ME-285812 | 2 OF 2 | B |