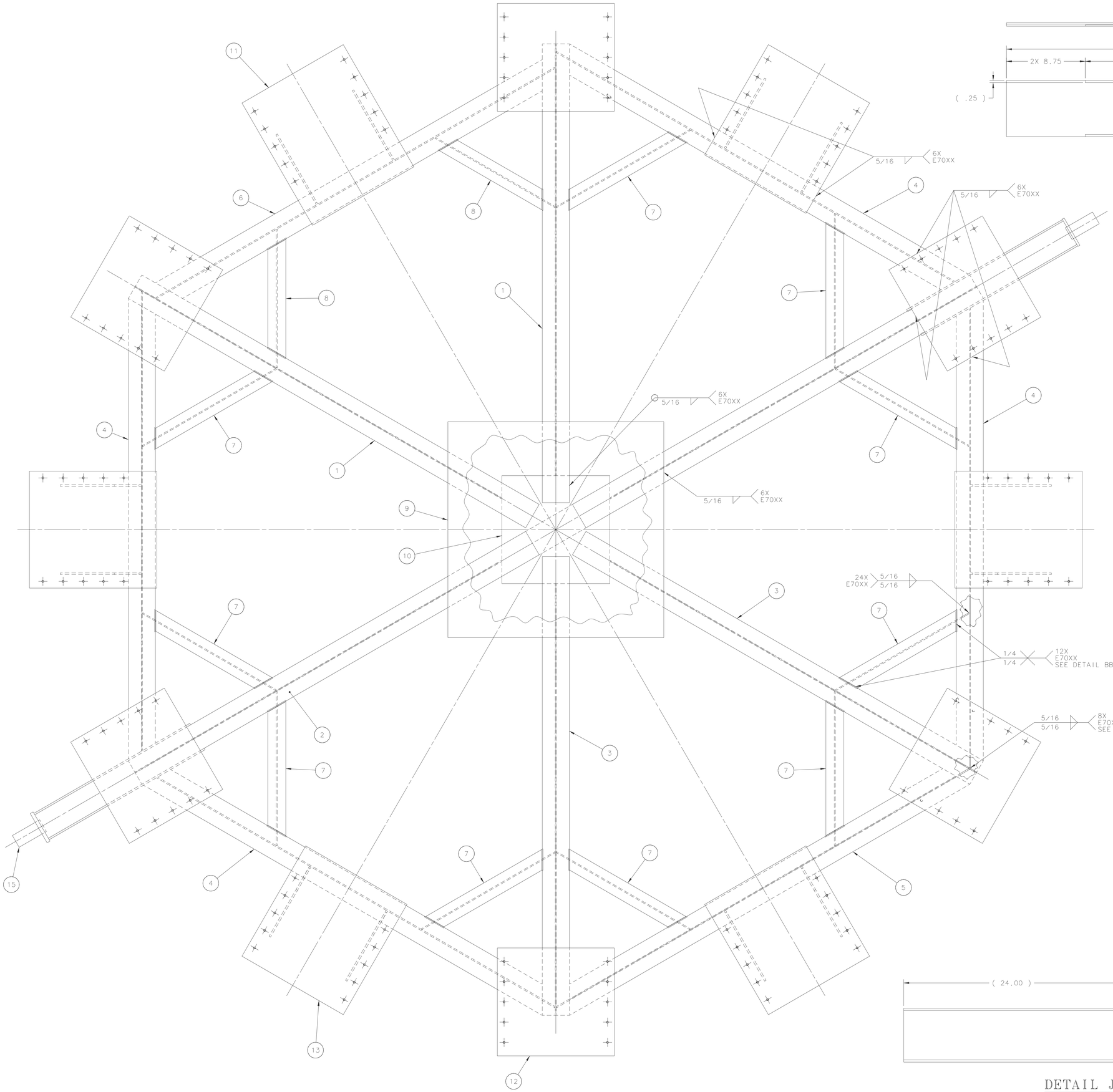
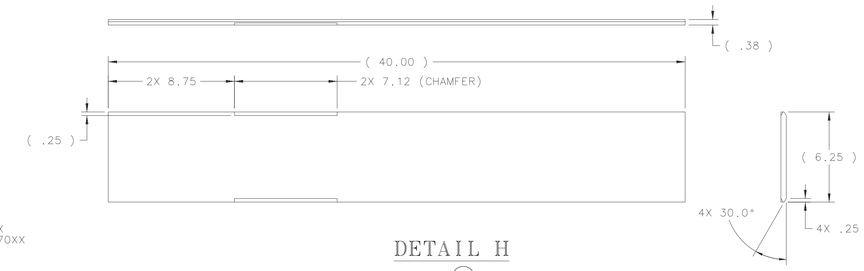
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE



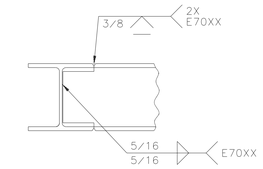
VIEW A-A



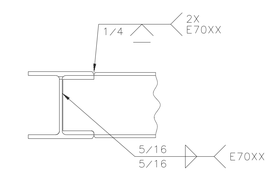
DETAIL H

ITEM 16

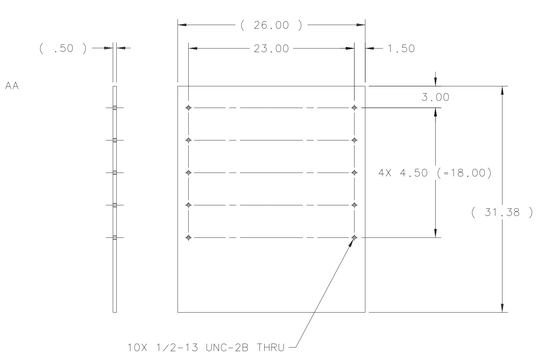
SCALE: 1/4



TYPICAL WELDS FOR
W6x20 TO W6x20 I-BEAMS



TYPICAL WELDS FOR
W6x20 TO W6x12 I-BEAMS



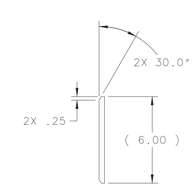
DETAIL L

ITEM 11

DETAIL J

ITEM 17

SCALE = 1/4



UNLESS OTHERWISE SPECIFIED			ORIGINATOR	I.FANG	03-JAN-2006
.XX	.XXX	ANGLES	DRAWN	T.SPERRY	03-JAN-2006
± .06	± - -	± 1°	CHECKED	C.GRIMM	19-JAN-2006
1. BREAK ALL SHARP EDGES .03 MAX. 2. DO NOT SCALE DRAWING. 3. DIMENSIONS BASED UPON ASME Y14.5M-1994. 4. MAX. ALL MACH. SURFACES √ 5. DRAWING UNITS: U.S. INCH			APPROVED	I.FANG	19-JAN-2006
			USED ON		
			MATERIAL	SEE PARTS LIST	

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

PPD/MECHANICAL DEPT.
CYCLOTRON MAGNET
LIFTING FIXTURE ASSY

SCALE	DRAWING NUMBER	SHEET	REV
1/8 & AS NOTED	9204.200-ME-435680	2 OF 3	
CREATED WITH : Ideas11NXSeries		GROUP: PPD/MECHANICAL DEPARTMENT	

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