

WELDER QUALIFICATION TEST RECORD

Welder's Name William Gatfield #4609 Ident. No. 45 Date Sept. 27, 198
 Welding Process(es) GTAW Type MANUAL
 Test in Accordance with WPS No. ES 155003
 Material Spec. Spec/Grade No. SA53-B to Spec/Grade SA53-B
 P No. P-1 to P No. P-1 Thick. .277 Dia. 6" DIA
 Filler Metal Spec. No. AWS A5.18-79 Class. No. #65 F No. 6
 Backing No
 Position 6-G Weld Progression UPWARD
 Gas Type ARGON Composition _____
 Electrical Characteristics: Current DC Polarity STRAIGHT
 Other Thickness range : up to .554

FOR INFORMATION ONLY

Filler Metal Diameter and Trade Name Linde 65
 Submerged Arc Flux Trade Name N A
 Gas Metal Arc Welding Shield Gas Trade Name N A

GUIDED BEND TEST RESULTS

Specimen No.	Type	Figure No.	Results
1	Face	QW 462.3a	Acceptable
2	Root	QW 462.3a	Acceptable
3	Face	QW 462.3a	Acceptable
4	Root	QW 462.3a	Acceptable

RADIOGRAPHIC TEST RESULTS (FOR ALTERNATIVE QUALIFICATION BY RADIOGRAPHY)

Radiographic Results N/A
 Test Conducted by IFR Engineering Test No. 008-01-13

We certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code.

By: _____

Date: _____